



POREBA TCG125 x 12,000mm Heavy Duty Centre Lathe

Stock No 28849

Height of Centres	625 mm
Maximum Swing Over Bed	1250 mm
Maximum Swing Over Saddle	940 mm
Distance Between Centres	12000 mm
Maximum Turning Length	12000 mm
Chuck Diameter	1250 mm
No. of Spindle Speeds	24
Range of Spindle Speeds	1.6 - 315 rpm
Spindle Bore	105 mm
Bed Width	1100 mm
Bed Height Above Floor Level	600 mm
Cross Slide Traverse	800 mm
Top Slide Traverse	600 mm
Tool Cross Section	70 mm x 70mm
Rapid Traverse of Saddle	4000 mm/min
Rapid Traveses of Cross Section	2000 mm/min
No. of Metric Threads	81
Threads Cut With Whole Saddle	1 - 192 mm
Threads Cut With Top Slide	0.25 - 48 mm
Number of Threads per Inch	96
Range of Tapers Turned	1:1.5 - 1:1000
Quill Diameter	280 mm
Quill Rapid Traverse	300 mm/min
Tailstock Rapid Traverse	1500 mm/min

Descriptions and dimensions are given in good faith however these are not guaranteed and prospective purchasers are advised to check any vital information themselves. GM Machinery Ltd will not be held responsible for any mis-description.

In accordance with Health & Safety at Work Act 1974 this machine must be fitted with guards and it is condition of sale that the purchaser accepts full responsibility to ensure that suitable guards are fitted in order to comply in full with this act.

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Main Motor	75 kW
Main Motor Speed	1470 rpm
Rapid Feed Motor	3 kW
Rapid Feed Motor Speed	1500 rpm
Tailstock Traverse Motor	1.1 kW
Quill Travel Motor	2.2 kW
Lubricating System Motor	0.6kW

Equipped with:
1250 diameter 4 jaw chuck & jaws
2 x fixed steadies

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