

# DOOSAN DNM4500 Vertical Machining Centre with Siemens 828D Control Year 2017

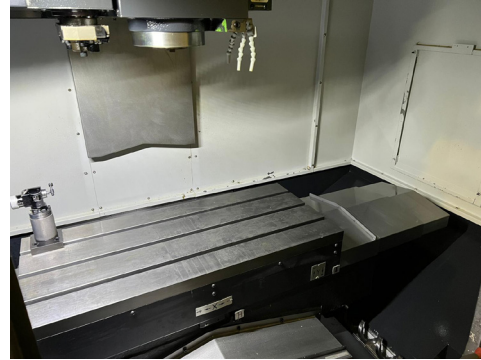
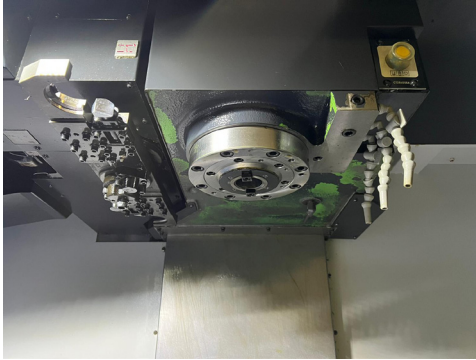
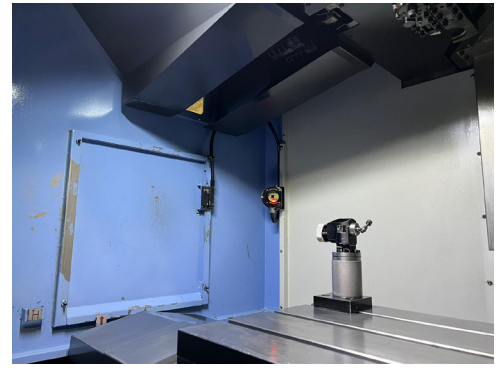
Stock No 29270

Barry Street Works  
Barry Street  
Oldham  
Greater Manchester  
ENGLAND  
OL1 3NE

t: +44 (0) 161 633 8880

e: info@gmmachinery.com

Table size	1000 x 450 mm
Max weight on table	600 kgf
Travels X/Y/Z	800/450/510 mm
Spindle to table surface	150 ~ 660 mm
T Slot size	3 x 18 mm
Surface shape	3-125x18H8
Min/max height under spindle	150/660 mm
Max workpiece height	590 mm
Max cutting feedrate	1 ~ 15,000 mm/min
Motor type	1PH8131-1LS02-3MA1-Z
Motor power (cont./short)	11/16.5(S6-40%) kW
Spindle motor	18.5/11 kW
Spindle speed	0 - 12,000 rpm
Basic speed	1500 rpm
Max, torque	141 (S6-40%) Nm
Max tool dia.	80 mm
Max tool dia with adj empty position	125 mm
Max tool length	300 mm
Max tool weight	8 kg
Tool changer	30 positions
Tool changer speed	3.2 seconds
Spindle taper	BT40
Rapid traverse X/Y/Z	36/36/30 m/min
Power transmission	Direct Connection
<b>Options/Additional Equipment</b>	
Swarf conveyor	
Rigid tapping	
Renishaw measuring system	
Through spindle coolant	
Machine dimensions L x W x H	2185 x 2615 x 2990 mm
Approximate weight	5000 kg



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Descriptions and dimensions are given in good faith however these are not guaranteed and prospective purchasers are advised to check any vital information themselves. GM Machinery Ltd will not be held responsible for any mis-description.

In accordance with Health & Safety at Work Act 1974 this machine must be fitted with guards and it is condition of sale that the purchaser accepts full responsibility to ensure that suitable guards are fitted in order to comply in full with this act.